

FITTING INSTRUCTIONS FOR RANGE ROVER L322 RUBBER SIDE RUNNERS-INCLUDING MUDFLAPS



Fitting time 30 minutes per side.

Requires 8mm, 10mm, 13mm and 17mm spanners plus Phillips bit and powerdriver.

Note :- Ignore the rearmost fixing studs on the underside of the step, these are for another application.

1. Remove existing mudflaps if fitted.
2. Fit the four silver hangers to inner sills using 8xM6 bolts and 10mm spanner, starting on the nearside of the vehicle. The fixing holes are pre-drilled and threaded by the factory and are located in the side of the inner sills, some cutting of the plastic shield with a craft knife may be required on early models. Also locate the 4 M8 fixing threads in the chassis, which are covered with tape, and may be hard to see, and are in line with the hangers.
3. Check the four black legs are the correct way up – the open slot on the end faces up. Attach them to the brackets and chassis fixing threads with 4xM8 bolts and a 13mm spanner to the hangers and chassis with bolts provided using a washer under each nut. See Figure 2.
4. Bolt side steps to bracket and adjust for best horizontal fit, now tighten nuts and bolts, pushing the step **flush up against** the sill.
5. Fit new mudflaps using separate instructions on other sheet.
6. One of the self drilling screws goes up through the underside of the step and fixes into the steel frame of the new mud flap (Refer to mudflap fitting sheet) Adjust flaps for best fit, then re-check all bolts. Apply test load. Repeat other side. Your steps are now ready.

The steps have very little exposed steel and if looked after should last the life of the vehicle.

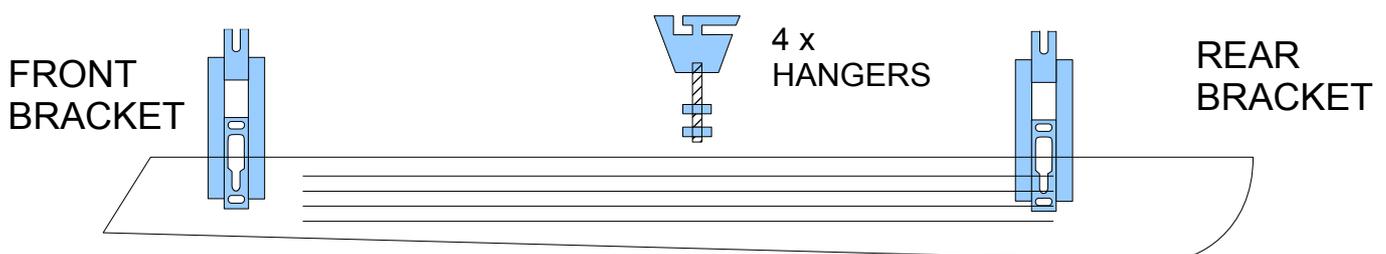


Figure 1
(Figure 2 on
Mudflap sheet)

Top view of passenger side step