# Defender/Series Spare Wheel Carrier



The quality parts for Land Rovers

# FITTING INSTRUCTIONS

Part Number - DA2232

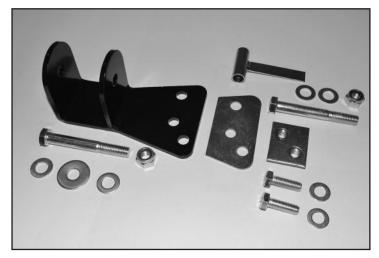
### Before assembly please note the following:

- 1. When assembling, leave all nuts and bolts loose until assembly is complete to make fitting easier.
- 2. Before drilling carefully check that there are no cables or obstructions in the way.
- 3. Fitment of other aftermarket products may be affected.

#### Rear Door

- 1. Remove spare wheel.
- 2. Open rear door, remove door card.
- Remove existing wheel carrier from door making sure to keep the original bolts.

#### **Bottom Bracket**



- Remove grab handle from rear cross member on right hand side if fitted.
- 5. Bolt bottom bracket and spacer onto cross member using  $2 \times M10$  bolts with the captive nutplate and  $1 \times M12$  bolt putting spacer in the cross member do note tighten at this stage.

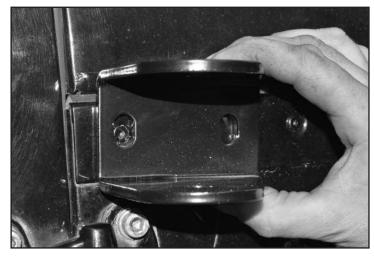
**Note**: It may be necessary to drill out bolt holes in cross member to suit bolts.

**Note**: Supplied with 3 x M16x34 washers for alloy spare wheel fitment to carrier.

## Top Bracket



Drill out rivet on body capping as shown in picture below.



- 7. Place bracket over hole, centralise and mark second hole.
- 8. Drill both holes to 10.5mm . Fit bracket with bolts using captive nut plate inside rear body.



# FITTING INSTRUCTIONS - continued

## Door Bracket

- 9. Fix door plate to door using existing bolts with centre four pins to left hand side.
- (fig 1.) Use slotted holes for Defender 2002 2007 Use round holes for earlier Defenders and Series
- 10. Fit sliding arm to plate as shown in picture.

# Wheel Carrier

- 11. Remove M12 nut from end of sliding mechanism.
- 12. Offer up wheel carrier by first locating sliding piece through carrier.
- 13. Put top and bottom pivot pins in place.
- 14. Once assembled, tighten up all nuts and bolts, check that the carrier moves freely when the door is opened and closed.
- 15. Refit spare wheel with existing wheel nuts.

