

# Side Steps

Discovery 1/Range Rover Classic

# BRITPART

The quality parts for Land Rovers

## FITTING INSTRUCTIONS

Part Number - STC8130AB

### Please Note

Quick fit side steps now have bolt on legs. These **MUST** be attached to the steps **FIRST** and left loose. Legs cannot be fitted incorrectly providing the loose clamps face upwards and towards the front. The steps clamp on to the lower lip of the front and rear out riggers (similar to a roof rack - see picture below) so no drilling and no holes are required\*, just a 13mm and 17mm spanner & take just 15 minutes to fit per pair.

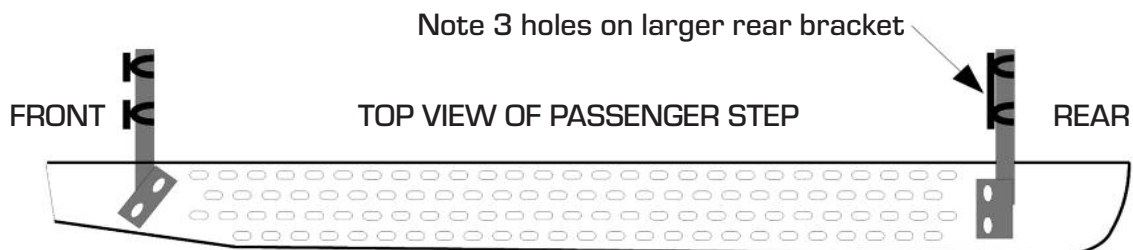
\***Note** - Tapered end of steps go to the front of vehicle. If steps are to be used for heavy-duty an extra nut and bolt (supplied) should be fitted to the rear outrigger by drilling.



FRONT CHASSIS MOUNTING ARRANGEMENT

1. Slackly bolt on legs to steps. These **MUST** be loosely attached, with clamps upwards and forward facing. **The tapered end of the steps go forward.** The rear leg has a single large plate with optional extra bolt hole (see note above), the front has two plates and is shown below.
2. Slacken all bolts to almost the end of their threads.
3. Offer up step to align with outriggers.
4. Loosely fit front clamps to outrigger, then repeat with rear clamps.

5. Tighten all 4 bolts on step, then front clamps to finger tight, then repeat on rear clamps.
6. Align step along length of vehicle by pulling in or out.
7. Tighten all bolts and clamps securely.
8. Test step by application of a load.
9. Your sidestep is now installed.
10. Repeat with other side.



### Disclaimer

These fitting instructions are intended for general guidance only. No responsibility will be accepted for damage to persons, property, equipment or vehicles caused during or arising from the fitment or using of this product. Fitting this item to your vehicle may constitute a vehicle modification and therefore we strongly recommend that you check the product complies with local laws and legislation and always inform the vehicle's insurance company accordingly. Vr. 1.

