

# TUFFIROK



## Land Rover Discovery 2 Gull-Wing Fitment Guide

### ***Fitting Instructions***

#### **Fitting Tips:**

This adds new fitting points to your Disco2, you will need a security head screwdriver or attachment. (this is included)  
You will also require a Riv bush fitting tool.

#### **Hinge & Fixings – Contents (Per Gull-wing or x 2 if Left & Right Hand are Supplied)**

Qty x 10	20mm long st/stl Security fixings
Qty x 2	Black Greasable hinge
Qty x 4	Hinge Gaskets (2 for Vehicle, 2 for door)
Qty x 10	St/stl Nyloc Nut
Qty x 10	St/stl washer
Qty x 4	14mm long st/stl Riv bush

#### **Gullwing, Lock and hasp fixing – Contents (Per Gull-wing or x 2 if Left & Right Hand are Supplied)**

Qty x 2	Gull wing Lock & keys (fixings fitted)
Qty x 2	St/stl 53mm long vehicle clamp fixing
Qty x 1	Gullwing door seal
Qty x 1	4mm Thick Alum Black Gull-wing Door

### **Before Fitting the Gull-wing door**

You need to remove the glass from the vehicle.

The glass on the Disco 2 is Bonded in place, seek professional advice to remove if not competent.

Please ensure all adhesive is removed before starting the fit of Gull-wing door.

### **Fitting the Gull-wing door**

1. Build up Gull-wing Door with hinges, gaskets & security fixings.



2. Offer up door to allow equal space around vehicle window opening.
3. Mark top holes to be drilled above door for Hinge fixing.
4. Centre pop holes
5. Carefully Drill holes using a 9mm Drill



6. Carefully Fit 14mm long St/Stl Riv Bushes into drilled holes.(Riv Bush tool required)



7. Fix locks in place and Adjust vehicle fixing clamp to 40mm long, then lock of with locknut.



8. Fix door / hinge to riv-bushes on vehicle using 20mm long stainless steel security fixings.
9. Fit rubber seal around the window lip. Cut to size.



10. Cut away trim, as pic – so the 53mm long vehicle clamp fixing can be secured. We measured 40mm wide x 60mm depth.



11. Gull-wing can be tested to check the hinge and lock mechanism to make sure everything is in position.





12. Finally, you can lock with supplied keys – and there are grease nipples on the hinges for maintenance.

Please take your time in fitting these Gull-wings. Fitted correctly they enhance the look of the Vehicle 100% and offer an excellent upgrade.

We cannot be held responsible for any damage to the car from mis-fitting. If you are in any doubt about fitting these Gull-wing please seek help.

**Web - [Tuff-rok.co.uk](http://Tuff-rok.co.uk)**  
**Email – [info@tuff-rok.co.uk](mailto:info@tuff-rok.co.uk)**

